

PRODUCT SPECIFICATION

MIL8800 Machinery Protection Monitor – Programmable & API670 Compliant

The Mechanalysis model MIL8800 high integrity multi-channel machinery protection monitor is microprocessor based and programmable. Supplied in a standard 19" Rack, it is panel mounted for general vibration measurement and turbine supervisory instrumentation. The MIL8800 series is a family of monitors designed to meet API670 specification Edn. 4 for power, petrochemical, oil and gas and other industries requiring protection of its strategic rotating machinery.

The model MIL8800 evolved from 20 years of success with local and international installations. It's design and build quality offers the highest reliability, flexibility, ease of use as well a wide range of communication options. Derived from earlier generations of monitors, based on the proven IRD® architecture with state of the art signal processing, the MIL8800 gives outstanding Customer Value. It is a low risk solution from 'The Vibration People' of India who listen to industry's needs.

All MIL8800 modules come with a two year warranty as standard. Since this product is not reliant on customised outsourced components, obsolescence is minimised thus guaranteed support is likely for at least 20 years.



Each module is an independent monitor with its individual power supply and relays. In the unlikely event of power supply failure only two channels will be affected. While this eliminates the need for a redundant power supply unit it also avoids common mode failure. However, a Redundant Power Supply module is available in OR logic mode for bump-less switching from primary supply to redundant supply. The model MIL8800 Vibration Monitoring System (VMS) and Turbine Supervisory Instrumentation (TSI) systems are supplied in the standard 19" Main Rack Frame for panel mounting with up to 14 channels. Wider as well as smaller racks are also available in 2, 4, 6 or 8 channel configuration where panel space is limited. Also why pay for rack space that is never needed? For temperature, 28 channels are possible in a standard 19" rack.

Each module has both Digital and Bar Graph displays, ideal for Operations. By viewing all channels in a rack, it is often more intuitive of a machine's condition than a 'busy' computer screen display from 'Blind' Monitors. Standard features such as analyser outputs, Warning (Alarm), Trip Indication and Machine Start-up condition are easily visible on the front panel. The bar graph can be configured as a percentage of set Warning (Alarm) or Trip levels thus making it convenient for Operators to view signal levels in relation to alarm or trip settings. During system power-on and also in case of transducer failure (TX Fail condition), the 4-20mA DC output is held below the 4mA level for DCS system to detect an unhealthy situation and Warning (Alarm) and Trip relays are deactivated thus preventing uncalled-for spurious alarms.

All modules are fully programmable from the front panel keypad for: range, sensitivity, units of measurement, Warning (Alarm) and Trip levels, related time delays, baud rate, parity, FS/NFS condition etc. A press of NEXT on the front keypad enables Operators to view the Alarm and Trip levels, sensor bias/gap voltage and the speed of the machine being monitored, when a tachometer is connected.



PRODUCT SPECIFICATION

AVAILABLE MIL8800 MACHINERY PROTECTION MODULES:

The table below summarises selected model types for machinery, end winding vibration and also turbine supervisory instrumentation designed to meet API670 specification. The suite of modules offers a comprehensive selection but is not exhaustive for sensor inputs, measured units and ranges; please contact Mechanalysis for additional modules. Each module is programmable from the front keypad and does not require a computer to change measurement or alarm parameters.

Part Number	Function	Chls	Display	Sensor Input	Measured Units
M88200	Absolute Vibration (Case) (‘g’ input – ‘g’ or ‘v’ output ‘v’ input – ‘v’ or ‘D output’)	2	Digital & Bargraph	ICP Accelerometer (Accl or Vel output)	g Pk, g RMS m/s/s Pk, m/s/s RMS mm/s Pk, mm/s RMS i/s Pk, i/s RMS microns Pk-Pk, mils Pk-Pk
M88210	Relative Vibration (Shaft)	2	Digital & Bargraph	Eddy Current Probe (ECP)	Microns Pk-Pk
M88250	Absolute Vibration (Case) ‘v’ input – ‘v’ or ‘D output’)	2	Digital & Bargraph	MIL544M Velocity Sensor	mm/s Pk, mm/s RMS, i/s Pk, i/s RMS microns Pk-Pk
M88280	Absolute Vibration (Stator End Winding Monitoring)	2	Digital & Bargraph	Accelerometer Charge Type (Charge Amplifier Accl or Vel output)	LF1 (50Hz), LF2(100Hz), mm/s Pk, mm/s RMS, microns Pk-Pk, mils Pk-Pk
M88285	Absolute Vibration (Stator End Winding Monitoring)	2	Digital & Bargraph	VibroFibre™ FBG Fibre Optic	microns Pk-Pk
M88300	Axial Shift	2	Digital & Bargraph	Eddy Current Probe	± mm, ± mils
M88400	Cam Valve	2	Digital & Bargraph	Rotary Potentiometer	%, Deg, mm, inch
M88500	Differential Expansion *	2	Digital & Bargraph	Eddy Current Probe	± mm, ± mils
M88600	Eccentricity	2	Digital & Bargraph	Eddy Current Probe	microns Pk-Pk, mils Pk-Pk
M88700	Other Parameters (Pressure, PF, Load etc.)	2	Digital & Bargraph	4 - 20mA DC	User Defined
M88750	Vibration and Temperature	2	Digital & Bargraph	MIL544M Velocity & RTD 3-Wire Input	mm/s Pk, i/s Pk, microns P-P, mils Pk-Pk Deg C or Deg F
M88800	Shell Expansion	2	Digital & Bargraph	LVDT	mm, inch
M88900	Speed Monitor **	2	Digital & Bargraph	ECP-User Defined	RPM
M88950	Temperature	4	Digital & Bargraph	RTD (3-Wire)	Deg C or Deg F
M88804/5	Redundant Power Supply	All	N/A	Consists of two PSU assemblies, remote incoming isolation transformer 240VAC / 110VAC, 1Amp.	

* Single ECP per channel. For complementary mode it will be a single channel.

** Requires a tooth wheel fitted to the main drive shaft for accurate speed indication.

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SYSTEM OPTIONS: The Mechanalysis-On-Line machinery protection system offers a variety of customised solutions, these include:

- Un-interrupted Power Supply (UPS)
- Intrinsically Safe Barriers
- Additional current Isolators for multiple 4-20mA outputs
- RS232 connectivity to SCADA



PRODUCT SPECIFICATION

SPECIFICATION OF MODEL MIL8800 MAIN RACK

Construction: Designed to meet API670 for on-line machinery protection, the 19" Rack has a rugged construction aluminium extruded channels, plate and ABS press fitted guides to maintain module / connector alignment. Conduit entry holes are at the base to provide easy access for input signal cables. Adequate ventilation ducts are also provided. The use of epoxy-glass circuit boards with gold plated connector contacts; solid-state circuitry and virtually wire-free modular assembly enhances reliability.



Channels: The 19" Rack (P/N M88007) houses a maximum of 7 Dual Channel Modules. Rack P/Ns M88001/2/3/4 refers to 1, 2, 4, 6 or 8 module options respectively. Wider rack versions are available to save optimise panel space.

Weight & Dimensions	:	(P/N M88007)
Main Rack Frame	:	3.7 Kg
Panel Cut Out	:	442mm (W) x 227mm (H)
Rack with 7 modules	:	10.0 Kg (single module is 0.9Kg)

GENERAL SPECIFICATIONS OF MODEL MIL8800 SIGNAL MODULES:

Each dual channel module has its own specification sheet but the common features are summarised below:

Programmable: Measurement units, ranges, warning (alarm), trip levels, sensor sensitivity, band pass filters etc can be set from the password protected front keypad at any time. For a Customer convenience, specified units and ranges will be factory set at time of order.

Display: The front panel has 100 segment Dual Bar Graph and two rows of 16 character Digital displays. Signals are displayed as a percentage of the Full Scale Range of the Bar Graph, as well as the Warning (Alarm) and Trip values, when selected. This user friendly feature enables Operators to view the relationship in terms of percentage (%) between the measured value and the warning or trip settings. Actual signal levels in native units are also shown on the Digital Display along with sensor bias/gap voltage and speed (with a tachometer signal) by selection.

Communications to:

- **DCS** – The system provides industry standard isolated 4-20mA DC signal output per channel for interfacing with Distributed Control System (DCS) as well as RS485/MODBUS connectivity as standard.
- **SCADA** - The RS232 output is available as an option to SCADA systems.
- **Multi-Channel Simultaneous Diagnostics** - *Taking you Further*, BNC connectors are also available at the back plane of each module for providing buffered Time Wave Form (TWF) signals to any on-line multi-channel simultaneous or scanning diagnostics system. This offers comprehensive turbine diagnostics applying the Dual Redundancy Parallel Processing (DRPP) architecture that providing greater system reliability.
- **Analyser Outputs** – Where applicable, three BNC connectors, one for each channel and the third for tachometer/phase reference are located on the front panel for use with a portable dual channel FFT vibration analyser. Shaft phase measurement is available when a Tachometer Module is installed. The same vibration BNC signal sockets are repeated at the rear of the rack.

Independent Warning (Alarm) Relay: The Warning (Alarm) Relay operates when an alarm occurs in any module. One change-over (SPDT) potential free contact rated at 5A resistive @ 230V AC is provided. Normally de-energized (non failsafe), field changeable to normally energize (failsafe). Reset is manual and is actuated only when the signal level goes below the pre-set alarm level.



PRODUCT SPECIFICATION

Independent Trip Relay: The Trip Relay operates when trip occurs in any module. Two change-over (DPDT) potential free contacts rated at 5A resistive @ 230V AC are provided. Normally de-energized (non fail safe), field changeable to normally energize (fail safe). Reset is manual and is actuated only when the signal level goes below the pre-set trip level.

Common TX Fail Relay: The TX Fail Relay operates when any transducer failure (change in bias voltage) is detected; it is displayed by a flashing bar graph on the front panel of the module. One change-over (SPDT) potential free contact rated at 5A resistive @ 230V AC is provided. Normally de-energized (non failsafe), field changeable to normally energize (failsafe). Reset is automatic when fault condition returns to normal. Alarm and Trip relays are deactivated and also the 4-20mA DC out put is pulled below 4mA in TX Fail condition.

Start-up Protection: Start-up control bus deactivates Alarm and Trip relays and also pulls 4-20mA DC output below 4mA indicating invalid signal to the DCS.

Power Supplies:

90 – 270V AC, 50/60Hz, single phase, 30VA per module.

The Redundant Power Supply can be either 230V AC or 110V AC or +48V DC or +110V DC or +220V DC.

Calibration: Each vibration module is calibrated to National Standards via the Mechanalysis state-of-the-art full frequency digital calibration system that has international traceable certification and is always valid.

Wiring: Barrier terminal strips are provided for all external wiring. Conduit entry holes are available at the bottom of the Main Rack Frame.

Type Tests : The following primary Type Tests have been passed and will remain current:

- : Dry Heat Cyclic, IS:9000 P-III
- : Damp Heat Cyclic, IS: 9000 P-V
- : Bump IEC 68-2, Vibration IEC 68-2, Humidity IEC 68-2
- : CE Mark, European Union – IEC61326 EMI/EMC and IEC61010 Safety

Environmental

- Storage temp : 18°C to 65°C
- Operating temp : 0°C to 50°C ambient
- Humidity : 95% none condensing

Mechanalysis® (India) Ltd continues to be an industry leading provider of Condition Management Solutions. With over 30 years experience in machinery vibration and associated technologies, the company designs, manufactures and supports proven instrumentation suitable for harsh industrial environments.

The Vibration People of Mechanalysis (India) Ltd can be contacted at any one of the following Branches

Mumbai	Delhi	Kolkata	Chennai
1/5, Marol Co-op. Industrial Estate Ltd, Off. Mathuradas VasANJI Rd. Marol, Andheri (East) Mumbai 400 059	Sagar Deep, Plot No.11 LSC Saini Enclave Vikas Marg New Delhi 110 092	153/A, 2nd Floor VIP Road Kolkata 700 054	7-C, Chesney Nilgiri Apartments 65, Commander-In-Chief Rd. Chennai 600 105
Tel: +91(0)22-2852-0178 Tel: +91(0)22-2859-6214 / 6573 Fax: +91(0)22-2852-1814 Email mumsa@mechanalysisindia.com service@mechanalysisindia.com	Tel: + 91(0)11-2237-3916 Fax: +91(0)11-2237-0778 Email delsa@mechanalysisindia.com	Tel: +91(0)33-2355-2062 Fax: +91(0)33-2355-9214 Email: kolsa@mechanalysisindia.com	Tel: +91(0)44-2823-0726 Fax: +91(0)44-2823-4702 Email: chensa@mechanalysisindia.com

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